



master-piece®

2021 SPRING & SUMMER COLLECTION

age

LINE UP

FEATURE

BLACK

YELLOW

BLACK

BEIGE

BEIGE

NAVY



No.02370
W300 H455 D140 mm

No.02371
W340 H320 D130 mm

No.02372
W370 H230 D115 mm



YELLOW

NAVY

BLACK

NAVY

BEIGE

YELLOW



No.02373
W245 H165 D35 mm

No.02374
W180 H320 D55 mm

No.02375
W185 H215 D75 mm



MODEL



No.02370



No.02371



No.02372



No.02373



No.02374



No.02375

COLOR

■ BLACK ■ BEIGE ■ YELLOW ■ NAVY

MATERIAL










High density recycled nylon twill /
600d polyester high-durability polyurethane coated /
JES ECO-Cow leather

DETAIL



The main body material is a high-density nylon twill that combines 70d vertical and 200d horizontal thread, using recycled nylon thread made from waste nylon generated at the spinning factory. This nylon thread is a GRS (Global Recycled Standard) certified eco-friendly material, as well as being lightweight and highly durable. Also features 600 denier polyester cloth coated on the surface with eco-friendly and high-durability polyurethane in which 90% of solvents causing environmental pollution are eliminated. The material is characterized by a matte rubber-like appearance. The attached eco-cow vegetable tanned leather has undergone 13 steps testing for harmful substances (JES) by the Japan Leather Technology Association, ensuring the lack of substances that are harmful to the human body such as hexavalent chromium. Features a large number of pockets for high storage capacity, and a detachable pocket made of waterproof fabric with hooks for fixing bags, so you can carry dirty items separately from other luggage. A series of casual bags with both design and functionality.

※What is GRS certification? A certification program by the American Textile Exchange organization. It is an international product standard that performs not only traceability of recycled materials, but also global environmental inspections such as the elimination of chemicals containing harmful chemical substances and wastewater management.

time

LINE UP			FEATURE
<p>BLACK</p>  <p>No.02470 W295 H405 D105 mm</p>	<p>NAVY</p>  <p>No.02471 W290 H400 D145 mm</p>	<p>NAVY</p>  <p>No.02472 W300 H430 D110 mm</p>	  
<p>BLACK</p>  <p>No.02473 W385 H285 D55 mm</p>	<p>BLACK</p>  <p>No.02474 W330 H355 D100 mm</p>	<p>NAVY</p>  <p>No.02475 W370 H270 D50 mm</p>	

MODEL					
					
No.02370	No.02371	No.02372	No.02373	No.02374	No.02375

COLOR	MATERIAL
<p>■ BLACK ■ NAVY</p>	<p>MASTERTEX-06™(CORDURA® 100d x 420d NYLON) 1680d CORDURA Ballistic® nylon Embossed cow leather</p>  

DETAIL
<p>The main body material features a combination of 100d CORDURA® semi-dull thread and 420d CORDURA® bright thread. These are weaved into a high-density twill for durability, creating the elegant MASTERTEX-06 nylon. It is an original fabric that has a three-layer structure in which a special moisture-permeable waterproof film L-vent® is laminated in addition to a tricot nylon laminate. Features water pressure resistance of 20,000 mm. The attached material uses INVISTA's 1680d Cordura Ballistic® nylon, which has about 5 times the wear, tear strength and durability of normal nylon, and the back side is PVC processed to further improve strength and waterproofness. The attached leather is tanned with eco-friendly plant tannins and dyed with water-based pigment to give a matte finish. The final process is features an embossing technique. The main lining uses 210d nylon fabric, which has antibacterial and deodorant effects, and controls the growth of Staphylococcus aureus thus preventing the generation of bad odour. In terms of functionality, the front zipper pocket bag is made of lightweight 3-layer nylon with excellent water repellency and water resistance, making it ideal for storing PET bottles and folding umbrellas. In addition, a neodymium magnet with a very strong magnetic force is embedded in the handle (excluding the daypack and tote bag) so that the handle can be gathered by magnetic force.</p>

rogue

LINE UP

BEIGE



No.43130
W310 H495 D170 mm

BLACK



No.43131
W300 H445 D160 mm

BLACK



No.43132
W410 H430 D20 mm

BEIGE



No.43133
W280 H180 D50 mm

FEATURE



MODEL



No.43130



No.43131



No.43132



No.43133

COLOR

■ BLACK ■ BEIGE

MATERIAL

CORDURA®xSPECTRA® N210d×NP300d RIPSTOP
CORDURA Ballistic® fabric 1680d Nylon
Camouflage cotton coated with 0.4mm embossed PVC









CORDURA®
F A B R I C

SPECTRA®
FIBER

DETAIL

The main material is a collaboration material that combines INVISTA's strong CORDURA® Fabric and HONNYWELL's super fiber SPECTRA® (ultra high molecular weight polyethylene). The base is CORDURA® yarn (vertical CORDURA® N210d × horizontal CORDURA® NP300d) with ripstop part 15 times stronger than iron, lighter and more durable than polyester, and SPECTRA® yarn 40% stronger than aramid fiber. The durability of CORDURA®, such as abrasion and tearing resistance has been further enhance. It is an original material finished with a luxurious melange material by using nylon x polyester thread for the weft thread. The attached material uses INVISTA's 1680d Cordura Ballistic® nylon, which has about 5 times the wear, tear strength and durability of normal nylon, and is further processed by PU processing to improve its strength. For the three-dimensional pocket, the surface of the cotton camouflage print fabric is coated with 0.4 mm thick colored PVC, and the surface is embossed and stained to give it a very deep look. The attached leather is made of high quality thick Australian vegetable tanned raw leather that is thoroughly impregnated with tannins from Mimosa Kepra. It features a beautiful and elegant surface with a semi-aniline finish that takes advantage of the dye and transparency. Not only can you remove the buckle of the three-dimensional pocket and put a plastic bottle in it, but you can also easily take it out by pulling the tape part. It is a master-piece series with high-spec fabrics, parts and military motif design.

progress







LINE UP			FEATURE
<p>BLACK</p>  <p>No.02390 W270 H410 D95mm</p>		<p>BLACK</p>  <p>No.02391 W270 H405 D85mm</p>	  
<p>ORANGE</p>  <p>No.02392 W345 H230 D60mm</p>	<p>NAVY</p>  <p>No.02393 W170 H300 D55mm</p>	<p>ORANGE</p>  <p>No.02394 W300 H215 D30mm</p>	




MODEL				
 <p>No.02390</p>	 <p>No.02391</p>	 <p>No.02392</p>	 <p>No.02393</p>	 <p>No.02394</p>


COLOR	MATERIAL
<p>■ BLACK ■ ORANGE ■ NAVY</p>	<p>100d Nylon Twill (PVC Coating) / Oil Toe Cow Reservoir (Combination Tanning)</p>

DETAIL
<p>The main body features a vertical type 3 and horizontal type 2 100 d special nylon fiber yarn with a 0.15 mm PVC coating on the back of the nylon left twill to give waterproof characteristics. The characteristic left twill is slightly weaker than right twill, with weaker weaving tension and a unique glossiness and softness. The attached leather is made from a combination of tanned cow leather, oiled on the base and then dyed to give it a suppleness, depth of color and unique texture to the finish. The main zipper is a YKK water-repellent zipper with a water-repellent effect on the tape and a YKK Aqua-Cadre zipper with a water-repellent finish on the front. Equipped with a convenient pocket for storing laptops and wallets, this is a functional series that for business and more.</p>

Various -Leather ver.-

LINE UP				FEATURE
<p style="text-align: center;">BLACK</p>  <p style="text-align: center;">No.24210-I W415 H295 D120mm</p>	<p style="text-align: center;">BLACK</p>  <p style="text-align: center;">No.24211-I W290 H430 D125mm</p>	<p style="text-align: center;">NEW MODEL BLACK</p>  <p style="text-align: center;">No.24215-I W270 H400 D100mm</p>	  	

MODEL			
	 <p style="text-align: center;">No.24210-I</p>	 <p style="text-align: center;">No.24211-I</p>	<p style="text-align: center;">NEW MODEL</p>  <p style="text-align: center;">No.24215-I</p>

COLOR	MATERIAL
<p>■ BLACK</p>	<p>Steer leather 3M's "SCOTCH GARD®" JES ECO-Cow leather 1680d CORDURA Ballistic® nylon</p> 

DETAIL

The main body of the bag is North American steer leather with waterproofing agent made by "3M" that penetrates the leather fibers.. Waterproof, oilproof, and stainproof leather that has passed the monitoring test of 3M's "SCOTCH GARD®". The test is performed by scraping the surface, so the effect is not diminished. In addition, the attached leather is eco-friendly cow leather that has undergone a strict 13 step testing process from the Japanese Leather Technology Association to ensure the lack of substances harmful to the human body such as hexavalent chromium. Features INVISTA's 1680d CORDURA Ballistic® nylon, which has about 5 times the wear, tear strength and durability of normal nylon, and the back surface is PVC processed to further improve strength and waterproofness. . The front pocket fasteners are made of YKK EXCELLA that have been carefully polished on the entire surface of each element, and the other fasteners are split type that uses YKK's METALLION® on the back. It is accented by the shining finish. In terms of functionality, the series features numerous pockets and space for storing laptops, tablets, etc. A leather version of the Various series that has a simple design and can be used in various situations.

STREAM-F

LINE UP

BLACK



No.55510-f
W450 H310 D130mm

BLACK



No.55528-f
W390 H160 D50mm

BLACK



No.55529-f
W430 H290 D130mm



No.55530-f
W290 H430 D110mm



BLACK



No.55531-f
W260 H390 D120mm

FEATURE



MODEL



No.02390



No.02391



No.02392



No.02393



No.02394

COLOR

■ BLACK

MATERIAL

FORZANO (600d polyester PU coating) /
Enhance Steer Resor "SCOTCHGARD®"



DETAIL

The main fabric is made of a durable, scratch-resistant new material finished with 600d polyester as the base and finished with a combination of a German resin and an Italian release paper. It has a unique texture that is good to the touch, has a 2-3 times higher breathability and hydrolysis durability than general coating fabrics, is hard to crack and has a low surface deterioration. In addition, since no solvents are used during production, it contains VOCs (volatile organic compounds), which cause air pollution. The plant does not discharge wastewater from the factory and is environmentally friendly. The attached leather is made of high quality North American steer leather, and at the stage of tanning, a 3M waterproofing agent is applied to the leather before dye and oil are added. At the stage of finishing, a further waterproofing agent is applied. A Waterproof, oilproof and stainproof leather that has passed the SCOTCHGARD® Monitor Link II test. The test is performed to ensure durability even if the surface is scraped.

TROLLEY

LINE UP

BLACK



No.505000-cm
W490/440 H710/630 D300/300mm
75r

INSIDE



BLACK

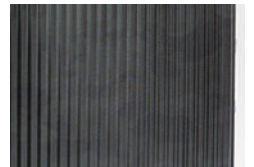


No.505001-cm
W350/340 H550/410 D240/240mm
34r

INSIDE



FEATURE



MODEL



No.505000-cm



No.505001-cm

COLOR

■ BLACK










MATERIAL

Body: Polycarbonate mixed resin / Interior: 210d honeycomb ripstop nylon



DETAIL

The main body material is a hard case made of polycarbonate mixed resin that has high physical properties such as impact resistance, heat resistance and flame retardancy. Features master-piece original camouflage pattern. The body has wavy ribs in the vertical direction, which gives a stylish appearance and also enhances the strength. In addition, the upper corner features a bulge achieved by integral molding, reducing the friction on the body while maintaining the strength of the main body corner. Equipped with "TSA Lock (*)" approved by the United States Department of Transportation Security. The durable, high-speed four-wheel double wheel is made by Hinomoto Locksmith Co., Ltd. and ensures mobility and quietness. In addition, the caster stopper on / off function, which is convenient in trains and on slopes, is located at the base of the carry bar, and is designed for good operability. The interior is equipped with a cross belt and a removable partition panel. You can use it as a wall pocket when traveling. * TSA lock TSA lock is a lock approved and accepted by the United States Transportation Security Administration TSA (Transportation Security Administration). Even in countries with the most stringent security check such as the United States (including Hawaii and Guam), you can leave your lock on the airline. In order to manufacture and sell products that use the key of this TSA lock mechanism, approval and approval by TSA is required.

RISE

LINE UP			FEATURE
<p>BLACK</p>  <p>No.02260 W465 H325 D170mm</p>	<p>NAVY</p>  <p>No.02261 W300 H450 D160mm</p>	<p>NAVY</p>  <p>No.02262 W445 H310 D145mm</p>	  
<p>BLACK</p>  <p>No.02263 W240 H400 D125mm</p>	<p>BLACK</p>  <p>No.02264 W415 H215 D140mm</p>	<p>BLACK</p>  <p>No.02265 W325 H250 D40mm</p>	

MODEL					NEW MODEL
					
No.02370	No.02371	No.02372	No.02373	No.02374	No.02375

COLOR	MATERIAL
<p>■ BLACK ■ NAVY</p>	<p>MASTERTEX-08TM (CORDURA Ballistic® Hollofil AirTM 1260d fabric 100% nylon moisture-permeable waterproof film L-Vent® laminated) / CORDURA Ballistic® fabric 1680d nylon (PVC coated) / Steer leather (3M SCOTCHGARD)</p>  

DETAIL

The main body material is INVISTA's CORDURA® and two 315d Hollofil AirTM (66 Nylon hollow fiber) fibers. A fabric that has passed the CORDURA® brand fabric standard has strength against abrasion, tearing, fraying, etc. The back surface is PU coated, and the special moisture-permeable waterproof film L-VENT® is laminated to further improve water resistance. This results in a 3-layer structure in which tricot nylon is also laminated. This master-piece original fabric "MASTERTEX-08TM" has durability, water resistance, and water repellency. The material used is high quality steer leather from North America. The leather is placed in a drum and then dye and oil are added to make the base. Waterproofing agent is sprayed at the finishing stage to further enhance the waterproofness. Waterproof, oilproof, and stainproof leather that has passed the 3M "SCOTCH GARD®" monitoring test. The test is performed by scraping the surface. The bottom surface is made of INVISTA's 1680d CORDURA Ballistic® nylon, which has about 5 times the wear, tear strength and durability of normal nylon, and the back surface is PVC processed for further strength and waterproofing. In terms of functionality, the cushion of the shoulder harness uses Outlast®, a temperature control material developed for NASA, and the mesh material improved softer feel. The base of the front features tape woven with a slit slit fabric with a reflective function on the tape attached in a loop shape for safety at night.

Flappy

LINE UP



No.12850
W400 H260 D135mm

No.12851
W325 H220 D115mm

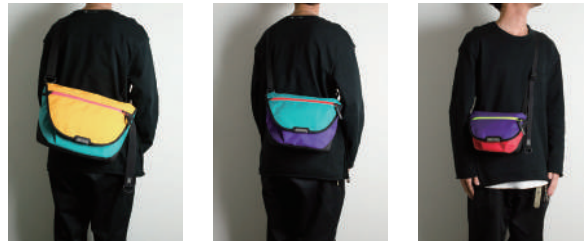


No.12852
W245 H160 D90mm

FEATURE



MODEL



No.12850

No.12851

No.12852

COLOR



MATERIAL








e.dye® 600d polyester / CORDURA Ballistic® fabric 1680d nylon



DETAIL

The body material uses e.dye® brand fabric that is ox-woven 600d polyester original yarn using recycled PET. The surface is water-repellent and the back is PU coated, giving the fabric a firm and firm feel. In addition to using recycled PET as a raw material, the reduced use of water when dyeing the fabric for the original yarn reduces energy consumption and reduces CO2 emissions, making it an environmentally friendly material. In addition, compared to general post-dyed fabrics, it is also characterised by strong friction and light fastness due to the original yarn. The attached fabric uses INVISTA's 1680d Cordura Ballistic® nylon, which has about 5 times the wear, tear strength and durability of nylon. Features original camouflage print fabric designed using the Japanese archipelago as a motif. It has a belt and a buckle on the side of the main unit, and it can be used by attaching it to various things such as around the handle of an outdoor chair or a stroller, or a headrest of a car depending on its size. A casual series of 7 colors and 3 sizes in typical master-piece style.

SPEC ver.2

LINE UP			FEATURE
<p>BLACK</p>  <p>No.02560-v2 W300 H490 D180 mm</p>	<p>NAVY</p>  <p>No.02563-v2 W370 H330 D130 mm</p>	<p>BLACK</p>  <p>NAVY</p>  <p>No.02570-v2 W280 H170 D55 mm</p>	  

MODEL		
 <p>No.02560-v2</p>	 <p>No.02563-v2</p>	 <p>No.02570-v2</p>










COLOR	MATERIAL
<p>■ BLACK ■ NAVY</p>	<p>High density nylon twill Japanese black cow shrink leather (embossed)</p>







DETAIL

The main body is constructed from a high-density 210d and 420d nylon twill. The fabric is woven at a high density, giving the fabric a stiff feel and a moderately glossy finish. High density nylon twill fabric with water repellent finish. Features shrunk Japan black cow raw hide leather. Vegetable oils and tannins used to tan the hide and give a soft finish.

A semi-aniline finish of fine a gentle color that does not come out from dyes. As a result, some water-repellent and stain-repelling effects are visible. Embossing and milling for 8 to 10 hours gives a natural texture, good feel and taste.

POTENTIAL ver.2

LINE UP			FEATURE
<p>NAVY</p>  <p>No.01740-v2 W325 H540 D185mm</p>	<p>YELLOW</p>  <p>No.01741-v2 W260 H520 D155mm</p>	<p>OLIVE</p>  <p>No.01752-v2 W290 H440 D130mm</p>	  
<p>NAVY</p>  <p>No.01753-v2 W290 H220 D30mm</p>	<p>YELLOW</p>  <p>No.01754-v2 W320 H170 D70mm</p>	<p>BLACK</p>  <p>No.01755-v2 W335 H425 D175mm</p>	

MODEL					
					
No.01740-v2	No.01741-v2	No.01752-v2	No.01753-v2	No.01754-v2	No.01755-v2

COLOR	MATERIAL
<p> BLACK YELLOW OLIVE NAVY </p>	<p> MASTERTEX-07 (CORDURA Ballistic® 420d fabric nylon 100% moisture permeable waterproof film L-Vent® laminate processing) / waterproof leather / 1680 d nylon back PVC processing </p>

DETAIL

本体 MASTERTEX-07 is an excellent original fabric comprised of two 210d 66 nylon yarns that have been woven horizontally and vertically for excellent durability, thereby meeting the quality and production standards of CORDURA. Waterproof processing on the surface of the fabric is achieved through the application of a 3 layer structure laminated with special moisture permeable waterproof film L-Vent® on the back side combined with laminated tricot nylon. Waterproof function with water pressure resistance of 20,000 mm. Leather parts comprise of a waterproof tanned leather and the material at the base is made of P.V.C processing 1680 d nylon with excellent water resistance. In the cushion of the shoulder harness, we adopted the temperature-regulating material Outlast® developed for NASA with an increased quality of mesh material than previous models. As it is the design point of the series, the buckle detail remains alongside sharpened and updated functional aspects of the material and storage.

SLICK

LINE UP

NAVY



No.55542
W330 H480 D115mm

NAVY



No.55548
W270 H400 D90mm

BLACK



No.55549
W160 H295 D50mm

NAVY



No.55550
W350 H370 D120mm

BLACK



No.55551
W390 H140 D35mm

BLACK



No.55552
W250 H165 D70mm

NAVY



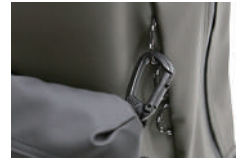
No.55554
W280 H430 D115mm

NAVY



No.55556
W410 H240 D120mm

FEATURE



MODEL



No.55542



No.55548



No.55549



No.55550



No.55551



No.55552



No.55554



No.55556

COLOR

■ BLACK ■ NAVY

MATERIAL

FORZANO (600D Polyester PU Coating /
Cordura Ballistic 1680d Nylon (PVC Coating) /
JES Eco-nume leather



DETAIL

a new material of high durability made in combination with a paper manufacturer in Italy and Germany, made of resin 600D polyester. Features a rubber-like texture, the fabric has two to three times the breathability compared to similar fabrics with hydrolysis durability that make it less prone to surface deterioration and cracks. This fabric is fully free of VOCs (volatile organic compounds) that are common causes of air pollution due to the absence of solvents during manufacture and furthermore environmentally friendly due to the lack of waste water emitted from the production factories. Also features INVISTA Ballistic 1680D, nylon typically containing 5 times the wear and tear strength and durability of normal nylon. Strength and waterproof properties are furthermore increased by performing a PVC processing on the rear of the fabric. Using the parts of the bag marked with code or tape, it is possible to separate the bag into sections. Leather fixtures and fittings are made from a JES eco-tanned cow leather that has undergone 13 stringent tests to ensure the absence of harmful chemicals such as hexavalent chromium.

SLIM

LINE UP



BLACK

YELLOW

No.02860
W280 H410 D90mm



OLIVE

NAVY

Expand
55mm

No.02861
W280 H345 D75-130mm



YELLOW

No.02862
W335 H250 D70mm



BLACK

YELLOW

No.02865
W350 H270 D35mm

NEW MODEL

FEATURE



MODEL



No.02860



No.02861



No.02862



No.02865

NEW MODEL

COLOR

■ BLACK ■ YELLOW ■ OLIVE ■ NAVY

MATERIAL

High density nylon twill / embossed leather

DETAIL

High density nylon twill with 210d for warp and 420d for weft. There is a sense of stiffness in the fabric because it is woven in high density, giving moderate gloss and an elegant finish. A high density nylon twill fabric with water repellent finish.

The attached leather has been subjected to chrome tanning, and given a large amount of vegetable tanning to give it elasticity and stiffness and to allow for clear embossing.

In addition, the leather is given more depth by processing and coating with many layers of gloss material to finish. The main compartment is designed to be able to divide things even though it has only one layer. The features of the series (except no. 02861) are designed to meet the needs of the miniaturisation of the PC and the paperless era.

LINK

LINE UP

BLACK



BEIGE



GREEN-B



NAVY-B



ORANGE



NAVY-B



No.02340
W290 H420 D115mm

No.02343
W280 H230 D15mm

GREEN-B



NAVY-B



No.02345
W265 H445 D150mm

ORANGE



BEIGE



NAVY-B

No.02346
W320 H135 D80mm

FEATURE



MODEL



No.02371



No.02372



No.02373



No.02374

COLOR

■ BLACK ■ BEIGE ■ ORANGE ■ GREEN-B ■ NAVY ■ NAVY-B






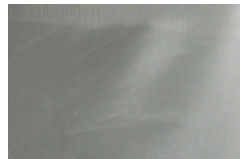




MATERIAL

Nylon Twill / JES standard ECOTECS leather

DETAIL

The main body of the bag is constructed from a non-traditional machine nylon twill. The fabric is given a considerable degree of density due to a 210d and 420d Nylon construction. Leather sections consist of a JES Ecotecs quality controlled leather which has undergone 13 stages of ecological testing to ensure the absence of harmful substances and hexavalent chromium. Black and gold colouring and original carabiner accent this series. (NB 02343 does not come with carabiner).

Lightning

LINE UP			FEATURE
<p>NAVY</p>  <p>No.02110-n W270 H460 D185mm</p>	<p>BLACK</p>  <p>No.02115-n W220 H420 D100mm</p>	<p>BLACK</p>  <p>No.02116-n W250 H435 D130mm</p>	  
<p>NAVY</p>  <p>No.02117-n W250 H370 D70mm</p>	<p>BLACK</p>  <p>No.02118-n W440 H310 D100mm</p>	<p>BLACK</p>  <p>NAVY</p>  <p>No.02120-n W370 H150 D45mm</p>	

MODEL			
 <p>No.02116-n</p>	 <p>No.02117-n</p>	 <p>No.02118-n</p>	 <p>No.02120-n</p>












COLOR	MATERIAL
<p>■ BLACK ■ NAVY</p>	<p>Ultra High Density Nylon Twill (Super Water Repellent Coating Process) / Toray Industries, Inc. 1680 d Hollow Fiber Nylon 100% / JES Standard Certified Eco-nume Leather</p>

DETAIL


The main body of the bag features a vintage flight jacket fabric motif, using a 70d x 210d warped ultra high-density thread that is thinner than general high-density twill fabric. Features a high elasticity which lends itself to moisture resistance. The use of a semi-drawn yarn gives a unique colour and gloss feeling. Employs a durable super water-repellent surface coat and a polyurethane coat on the rear.

The attached nylon is a standard strength 1680d produced by Toray Industries, with a 20% weight reduction compared to standard 1680d yarn. Fixtures and fittings are made from a 2.5mm thick Eco-Nume cow leather that has undergone vegetable tanning processes and passed through a stringent JES quality control to ensure the absence of harmful chemicals such as hexavalent chromium. A military inspired series combining ultra high-density nylon twill with an elegant lustre feel, hollow fiber 1680d nylon, eco-nume cow le

Various

LINE UP				FEATURE
<p>BLACK</p>  <p>No.24210 W415 H295 D120mm</p>	<p>NAVY</p>  <p>No.24211 W290 H430 D125mm</p>	<p>BLACK</p>  <p>No.24212 W355 H365 D140mm</p>	<p>NAVY</p>  <p>No.24215 W270 H400 D100mm</p>	  
<p>BLACK</p>  <p>No.24216 W245 H200 D90mm</p>	<p>NAVY</p>  <p>No.24217 W290 H430 D115mm</p>	<p>BLACK</p>  <p>No.24218 W180 H300 D60mm</p>	<p>NEW MODEL NAVY</p>  <p>No.24219 W305 H485 D135mm</p>	

MODEL						
						
No.24210	No.24211	No.24212	No.24215	No.24216	No.24218	No.24219

COLOR	MATERIAL
<p>■ BLACK ■ NAVY</p>	<p>TORAY INDUSTRIES,INC. GAIFU® 420 d Nylon (super water repellent coat)CORDURA Ballistic® fabric 1680 d Nylon (back PVC processing) / JES Quality Contorolled Leather</p> 

DETAIL

Features an ultra-high strength nylon "GAIFU®" fabric which is produced by industry leaders TORAY. Unlike conventional 66 nylon, this is a high strength nylon that uses cutting edge high viscosity polymer technology and spinning technology. In addition with domestic production technologies, this results in one of the most durable 66 Nylon's even made. Features a super durable water repellent finish on the surface and a lightweight waterproofing is enhanced by a three later coating on the reverse side. The attached clothing is made from INVISTA's 1680d CORDURA Ballistic® nylon, which has roughly 5 times the wear, tear strength and durability of conventional nylon. PVC processing is applied to the rear of the fabric to further improve strength and waterproofness. Features YKK EXCELLA parts, every element has been polished and is chosen to reduce weight where possible. Features reflective function for nighttime safety. Includes as space to store laptops and tablets etc. An adaptable series that works for numerous situations with a simple design and colour.

Chambers

LINE UP

BLACK

GRAY

NAVY



No.02790
W260 H420 D115mm

GRAY

NAVY

BLACK

NAVY



No.02792
W260 H160 D50mm



No.02793
W245 H165 D20mm

FEATURE



MODEL



No.02790



No.02792



No.02793

COLOR

■ BLACK ■ GRAY ■ NAVY

MATERIAL

210d x 420d Nylon Twill / JES Quality Controlled Leather

DETAIL

A unique sense of wrinkles and a little shiny coloring are features of this fabric, achieved by dyeing domestically manufactured nylon twill 210d and weft 420d yarn by means of flow dyeing (also known as jet dyeing, processing while moving the fabric on the flow of dye jetted from a nozzle). After dyeing, the surface of the fabric is water repellent. The attached vegetable tanned leather has been tested for harmful substances (JES) according to the 13 standards of the Japan Leather Technology Association, and it does not use any harmful substances such as hexavalent chromium. By connecting the front and rear compartments with a wide zipper, you can access the multiple storage areas with one action when opening and closing. It is a casual series that has multiple compartments and increased storage capacity.

Tact

LINE UP



No.04021
W300 H420 D130mm



No.04023
W270 H400 D80mm



FEATURE



MODEL



No.04021



No.04023

COLOR

■ BLACK ■ MUSTARD ■ NAVY

MATERIAL

High Density Polyester Twill (Teflon™ Coating · PVC Coating) /
High Density Nylon Twill / Oiled Cow Leather



DETAIL

The main body of the bag consists of a fine 150d polyester strong twisted yarn, an elegant twill with high strength and low gloss, combining lightweight with high density. Teflon™ processing is applied to the surface to impart water repellency and antifouling properties. In order to further enhance waterproofness and strength, PVC processing is also applied to the back side. The attached fabric is a high density woven nylon twill, featuring a deep color that makes it possible to have two types of lustre by the use of the semi-drawn yarn 110d warp yarn and brightened 210d yarn. The attached leather undergoes oil processing and is finished with a dye that brings out the depth of suppleness and color. The leather also undergoes a milling processing whereby the shine of the leather is also allowed to emerge. Feature lock and key detail. A unisex series with a classical atmosphere, lightweight synthetic fibre materials and functionality for modern times.

essential

LINE UP

BLACK



No.525170
W190 H100 D20 mm

CAMEL



No.525171
W105 H95 D20 mm

YELLOW



No.525172
W115 H95 D20 mm

NAVY



No.525173
W120 H75 D20 mm

GREEN



No.525174
W110 H80 D15 mm

FEATURE



COLOR

■ BLACK ■ CAMEL ■ YELLOW ■ GREEN ■ NAVY

MATERIAL

Kip leather

DETAIL

The main body is made from Kip leather, which is tanned with vegetable tannin to give durability and elasticity. Two types of leather with different finishing processes are combined in this series. Leather with a strong luster is finished with dye and then hand-painted with an antique finish so that craftsmen can use a puff to penetrate wax into the surface of each leather. Furthermore, by using a hydric iron that can apply high pressure and temperature, a deeper lustre is produced. Leather with a strong matte finish is made like rubber by using a matte material that suppresses lustre after finishing with pigments. The same material is finished in a completely different look, and by combining it, a contrast is created.

Notch

LINE UP

BLACK



No.223050
W195 H103 D25mm

ORANGE



No.223051
W140 H95 D20mm

BLACK



No.223052
W110 H90 D30mm

ORANGE



NAVY



No.223053
W100 H85 D25mm

ORANGE



BORDEAUX



NAVY



No.223054
W110 H80 D15mm

ORANGE



No.223055
W135 H85 D15mm

NAVY



No.223056
W110 H65 D15mm

BORDEAUX



No.223057
W70 H116 D3mm

FEATURE



COLOR

■ BLACK ■ BORDEAUX ■ ORANGE ■ NAVY

MATERIAL

Steer Leather / Kip Leather

DETAIL

The main body material is made of the only *LWG (leather working group) tanner in Japan, which is tanned with chrome on steer leather, dyed, and rubbed against a silver surface. Tight coat processing using chemicals. The binder is used to smooth the silver surface and then sprayed with paint to create beautiful colored leather. The surface is finished with a textured by embossing in a kip tone. The attached leather used for the interior is made of kip leather, which has a good balance between texture and robustness. It has a high fiber density, is supple and tasteful, and is ideal for making small leather goods. IC travel cards can be inserted on the front of models.

* LWG (Leather Working Group) is an international organization that audits tanning plants and evaluates and ranks environmental compliance and capabilities, and the traceability of leather.

S.W

LINE UP

BLACK



GRAY



BLACK



BLACK



BACKSIDE



BLUE



BLUE



BACKSIDE



INSIDE



INSIDE



INSIDE



INSIDE



No.525210
W100 H80 D25mm

No.525211
W120 H70 D20mm

No.525212
W130 H90 D20mm

No.525213
W125 H70mm

FEATURE



COLOR

■ BLACK ■ GRAY ■ BLUE

MATERIAL

North American Steer Leather (embossed)

DETAIL

The material of the body has been subjected to chrome tanning, and it has elasticity and stiffness that is achieved through vegetable tanning. Made from North American steer leather and finished so that the leather itself has a firm embossing. The application of several layers of gloss agent emphasises the embossing finish.

The carnauba-based charred wax is uniformly applied to the entire leather, and the wax is impregnated with a high-temperature press to express unique glossiness and colour depth. The results produce a deep colour unevenness and gloss that is burnt onto the surface. Fasteners are YKK's EXCELLA.

master-piece x thermo mug

LINE UP

WHITE

BLACK



No.THM-UMBRELLA
φ66 H210mm 380ml

WHITE

BLACK



No.THM-MOBILE
φ97 H138mm 300ml

WHITE

BLACK



No.THM-COREBOTTLE
φ82 H235mm 500ml

FEATURE



COLOR

WHITE BLACK

MATERIAL

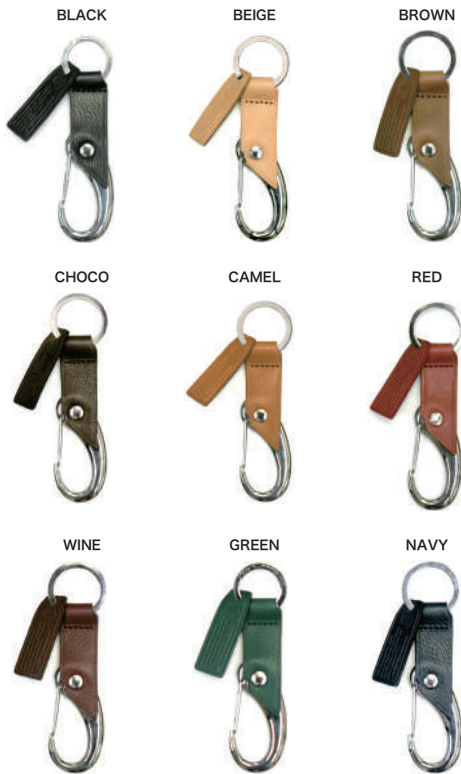
Steer Leather / Kip Leather

DETAIL

thermo mug was born in Japan in 2000 as a dual structure kitchen wear brand with stylish design and excellent warmth and refrigeration function. Their "18-8 stainless steel" keeps liquids both warm and cold for a long time. thermo mug functions not only is a kitchen goods, it also colors your lifestyle as a fashion item. The MASTER-PIECE logo is printed on the front.

EQUIPMENT SERIES

LINE UP



No.01691
W25 H70mm

COLOR



MATERIAL

Shrink oil leather

FEATURE



DETAIL

100% vegetable tanned leather is using for main material. By using original key ring and special hanging clip, this series is simple but characteristic.

CARABINER

LINE UP



No.02000
W55 H160mm

COLOR



MATERIAL

Cow Leather

FEATURE

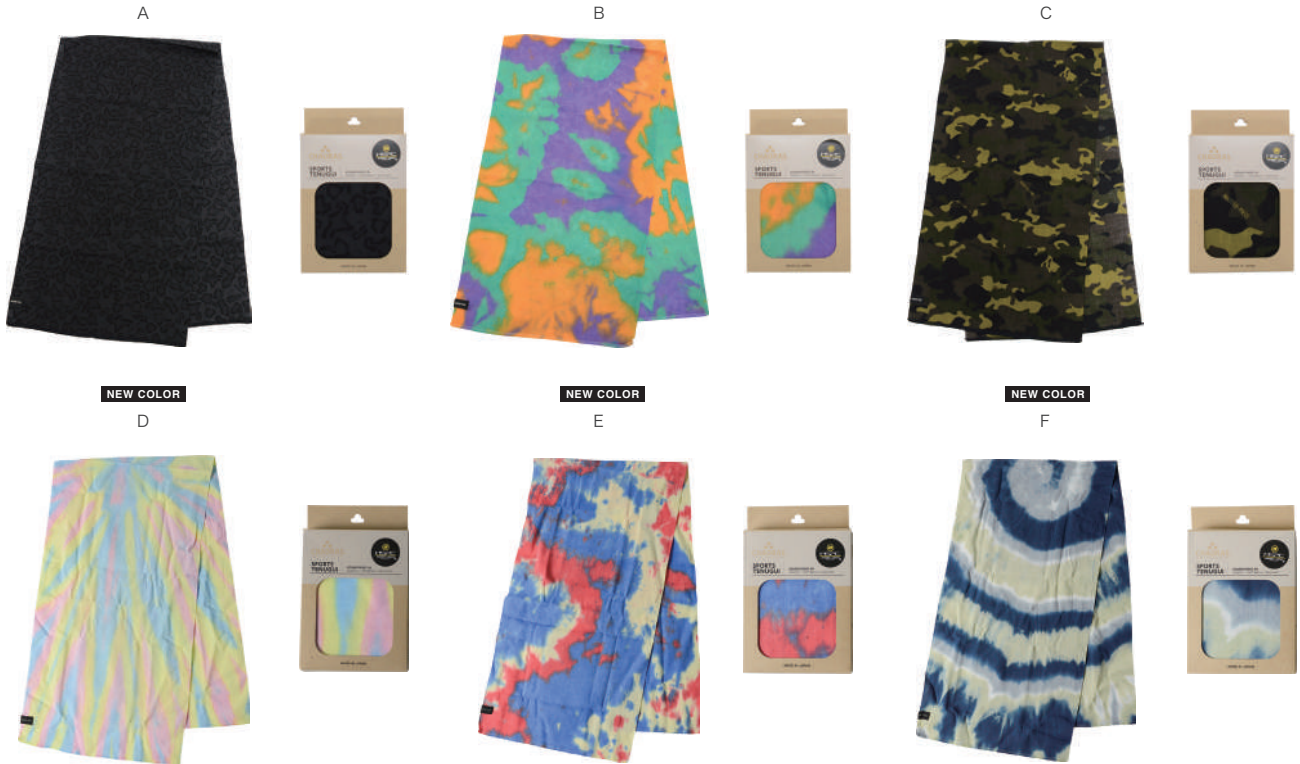


DETAIL

Original gold x black colour carabiner. Features North American ecologically-tanned steer leather made without harmful chromium toxins. A thin dye is applied to ensure a feeling of transparency. Original hook, double rings and brass fittings are key features.

master-piece x CHAORAS

LINE UP



NEW COLOR

NEW COLOR

NEW COLOR

No.425000
W310 H1100 mm

FEATURE



COLOR

■ A ■ B ■ C ■ D ■ E ■ F

MATERIAL

Cotton / Bamboo rayon

DETAIL

Collaboration with sports-towel brand CHAORAS® with original design and coloring that combines traditional Japanese manufacturing with new ideas and innovation. This sports towel is a 110cm long towel that can be worn around your neck. It weighs only 47g, is 1/3 the weight of a standard sports towel and can be folded to a quarter of the size of a standard sports towel. Made from bamboo rayon (bamboo fiber) and cotton, it is a stretchable, supple and soft textured fabric with high water absorption and quick drying properties. Excellent moisture absorption and desorption properties.

master-piece × OHNISHITUNE SHOTEN

LINE UP

BLACK

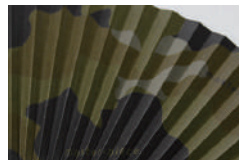


KHAKI



No.44111

FEATURE



COLOR

■ BLACK ■ KHAKI

MATERIAL

Bamboo(Flame)
Japanese traditional paper 'washi'

DETAIL

Collaboration with Onishitsune Shoten, a store specializing in fans for over 90 years. The "Kyoto fan" produced in Kyoto using materials collected in Japan is made by skilled craftsmen through about 87 production steps. Not only is it comfortable to use, but it fits comfortably in your hand and you can use it for a long time. An original camouflage print designed with the Japanese archipelago as a motif.

mask

LINE UP

WHITE

No.44120-L



No.44120-M

BLACK

No.44120-L



No.44120-M

GRAY

No.44120-L



No.44120-M

No.44120-M
W200 H135

No.44120-L
W230 H160

FEATURE



COLOR

WHITE BLACK GRAY

MATERIAL

Outer Material: Nano Silver Cardboard Knit (93% Polyester, 7% Polyurethane)

Lining: CLENSE® Broad (65% polyester, 35% cotton)

DETAIL

An all-season mask that can be washed and used repeatedly.

Adjuster allows you to adjust the length of tape to fit any contour.

Comes with a nose pad, which increases the closeness of the fit and helps to prevent glasses from fogging.

Since the mask body has a neck strap, you can quickly put on and take off the mask when eating, drinking or in areas where are few people.

For the outer material, silver nano particles are kneaded into the yard, resulting in a fabric with excellent antibacterial effect, quick water absorption, deodorant effect, and UV protection. Features CLENSE® lining. CLENSE® inhibits the growth of certain bacteria by reducing the number of certain viruses on the fiber by 99%. It is also effective against unpleasant odours. Signature silky texture which is wrinkle resistant even after washing.

The neck strap can be adjusted in length or removed.

Antibacterial/antiviral functional fiber processing technology "CLEANSE® / CLENSE®" is a processing technology that strongly immobilises bacteria by utilising antibacterial spray "Etak®" on the fiber surface.

mask pouch

LINE UP

BLACK



GRAY



NAVY



No.44121
W200 H 130mm

FEATURE



COLOR

■ BLACK ■ GRAY ■ NAVY

MATERIAL

Outer fabric: Antibacterial/deodorant mesh (100% polyester)
Lining: Deodorant/antibacterial tricot Kanoko (100% polyester)

DETAIL

The main fabric features antibacterial/deodorant mesh that is also used for bags, and the interior fabric uses Tricot Kanoko, which has both deodorant/antibacterial and water-absorbing and quick-drying functions.

Features internal dividers which make it possible not only to store used and unused masks separately, but also to wash the masks while traveling or on a business trip. Since the strap has a buckle, it can be attached to a bag.

MSPC CO.,LTD.

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